



FHK G1/4" CombiSensor analog Part number: 937-15xx/xTL51x

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General Description

The CombiSensor has been designed for all applications where Flow, Temperature and Conductivity must be measured, and in a very compact form. The device is therefore adequate for the waterfilter industry (e.g. compact RO equipment) The "CombiSensor analogue" comes with one pulse output for flow and two current outputs for conductivity and temperature. **Specific applications:** The CombiSensor calculates the <u>temperature compensation</u> of the conductivity value, based on the measured temperature and a <u>compensation factor 2.25% per °C</u>. The conductivity measurement value is therefore "temperature-compensated".

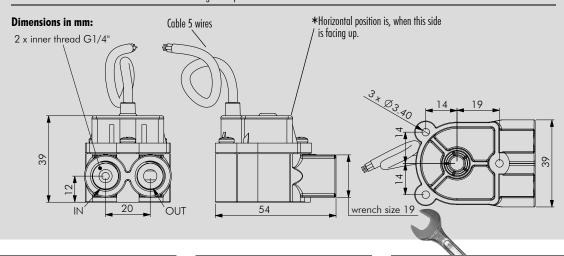
Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:		Measurement ch	Measurement characteristics:		tion ratings:
Housing:	PBT 35%GF	Flow rate:	0.041 - 15 l/min depending on the nozzle diameter	Power supply:	+10VDC to +24VDC (+/-10%)
Bearing pin:	Inox 1.4305	Nozzle size:	Ø 1.0, 1.2, 2.0, 2.5, 3.0,	Consumption:	max. 65mA
Probes:	Temperature Inox 1.4598	1102216 3126:	3.3, 4.0, 5.6mm		
	Conductivity Inox 1.4598	Continuous operation	: <500 rpm	Voltage max.:	VDC-6Von4-20mAoutpu
Nozzle:	Ø 1.0, 1.2, 2.0, 2.5mm PPS 40%GF	Measuring accuracy:	•	Connections:	5-Pol Cable AWG 24 (open wire) 0.6 meter
Nozzle:	Ø 3.0, 4.0mm Inox 1.4305	Repetition: Pulse output:	< +/- 0.25%	Technical data:	
Nozzle:	Ø 3.3, 5.6mm like housing		square wave	Temperature range:	-10° C to $+65^{\circ}$ C
O-ring:	MVQ (Silikon)	Conductivity:	0 — 20'000 µS/cm	, ,	14°F to 149°F
0	FPM (Viton) / EPDM on request	Measuring ranges:	see page 4	Pressure range:	20 bar at 20°C
Turbine:	PVDF 2 Magnets	Measuring accuracy:	\pm 3.0% FS (Full Scale)		290 psi /68°F
Magnete:	Ceramic Sr Fe O	Response time:	0.5 sec.	Mounting position:	Horizontal *
magnerer	(in contact with the medium)	Signal output:	4 - 20mA		
Screws:	PT-screws (Phillips cross recessed)	Temperature:	0 – 65 °C		
		Measuring accuracy:	±0.5 °C (under flow condition)		
		Response time probe:	: 7 sec.		

Signal output: 4 - 20mA



CABLE PINOUT

Cable color	Description
Red	+10 VDC to $+24 VDC$
Black	GND (Sensor Ground)
Brown	Pulse
Orange	Conductivity (4-20 mA)
Yellow	Temperature (4-20 mA)



The flow measurement may differ depending on medium and installaton. We recommend to calibrate the number of pulses per liter in line with the complete installation"

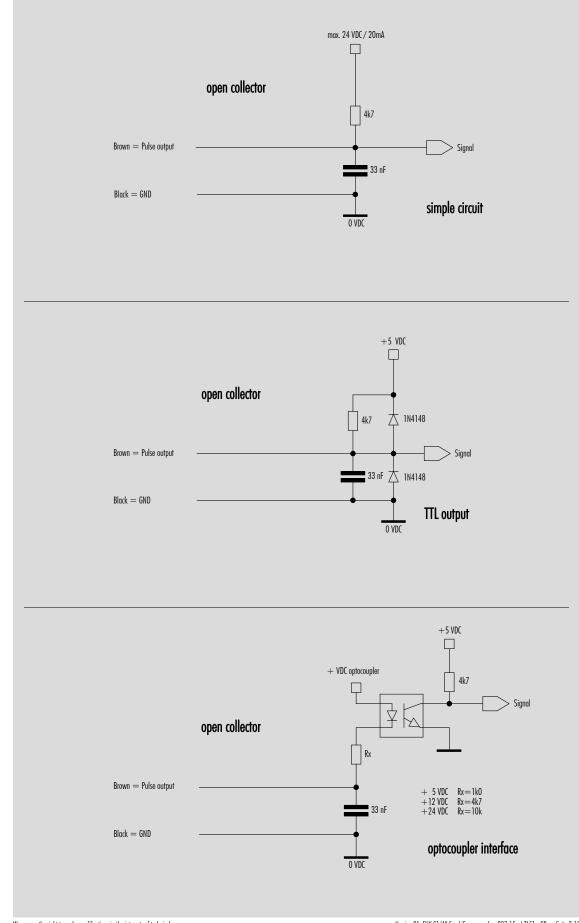
RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

We reserve the right to make modifications in the interests of technical progress.

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Pulse output (Flow)



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Conductivity and Temperature Ranges

Conductivity:

Measurement Accuracy:	±3.0 % Full Scale (FS)
Response time:	0.5 sec.
Temp. comp. factor:	2.25% / °C
Reference Temperature:	25°C
Signal output:	4 - 20mA
Measurement range:	0 - 50 <i>µ</i> S/cm

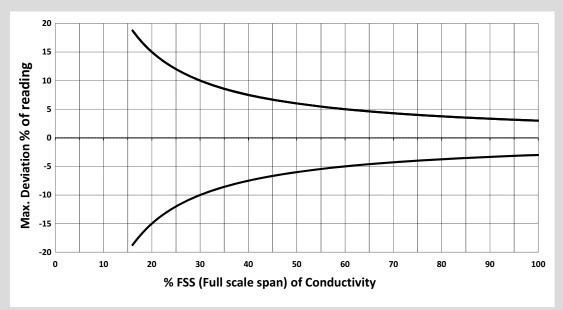
On request sation are	t other ranges or compen- also available.				
For example:					
0 - 200 µS/cm					
0 - 300	µS/cm				
0 - 2	mS/cm				
0 - 20	m\$/cm				

Temperature:

Measuri	ng accuracy:	\pm 0.5 °C (under flow condition)	
Respons	e time probe:	7 sec.	
Signal a	utput:	4 - 20mA	
Measure	ement range:	0 – 65 °C	

Analog current output:

Measurement curve for reference



Notes: Linearity is referenced to temperature uncompensated effective conductivity of medium.

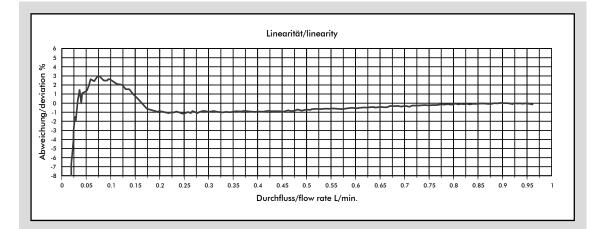
MEASUREMENT TIPS Conductivity:

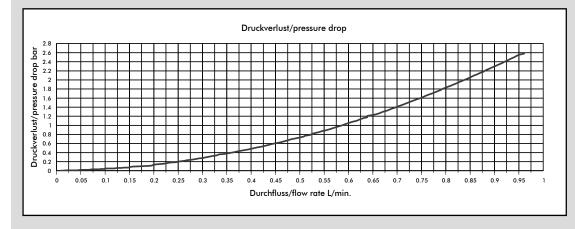
Air bubbles in the sensor can deteriorate conductivity measurement values. Make sure you did well evacuate the air from the sensor. For measuring accurate temperature compensated conductivity, flowing medium guarantees optimal temperature condition for the probe. To limit the heating from the current outputs, lower supply voltages are preferable (e.g. 12V).

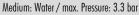
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Flow Measurement Curve FHK Ø1.00mm (#937-1510/FTL51)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

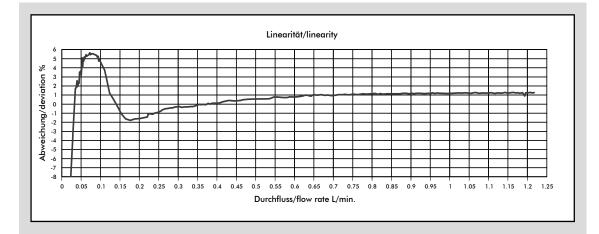
MEASUREMENT TIPS

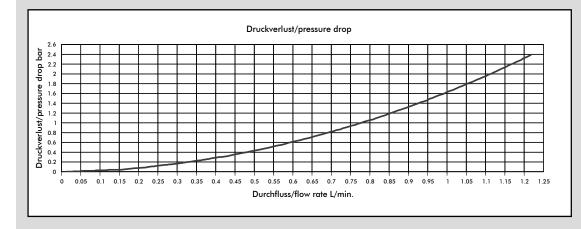
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

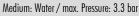
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Flow Measurement Curve FHK Ø1.20mm (#937-1512/FTL51)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
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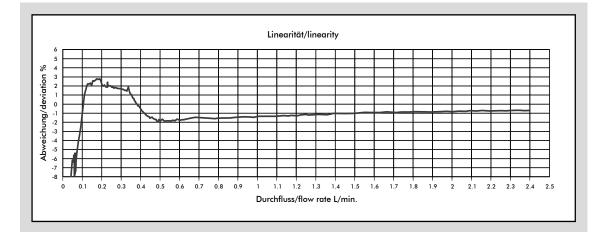
MEASUREMENT TIPS

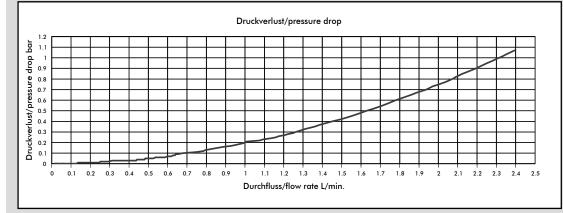
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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Flow Measurement Curve FHK Ø2.00mm (#937-1520/FTL51)







Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
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The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

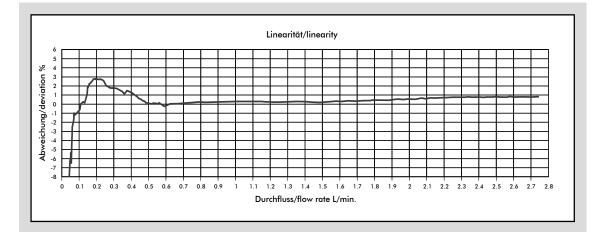
MEASUREMENT TIPS

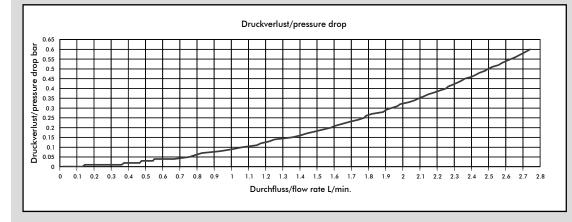
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
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- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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Flow Measurement Curve FHK Ø2.50mm (#937-1525/FTL51)







Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

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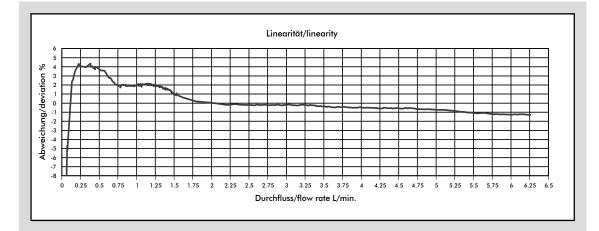
MEASUREMENT TIPS

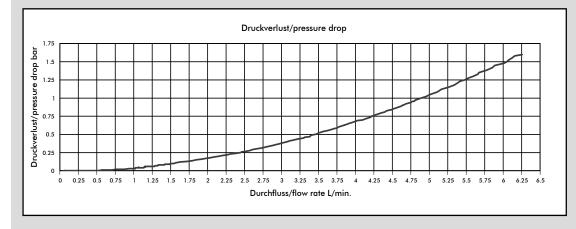
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
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Flow Measurement Curve FHK Ø3.00mm (#937-1530/TL51)







Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

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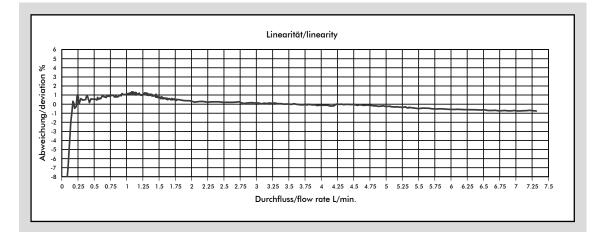
MEASUREMENT TIPS

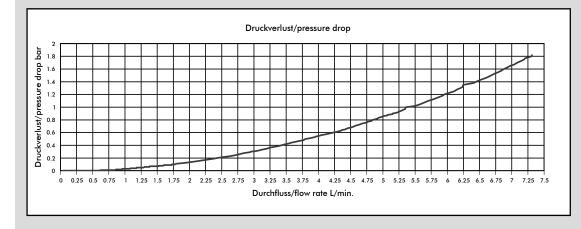
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
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Flow Measurement Curve FHK Ø3.30mm (#937-1533/TL51)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
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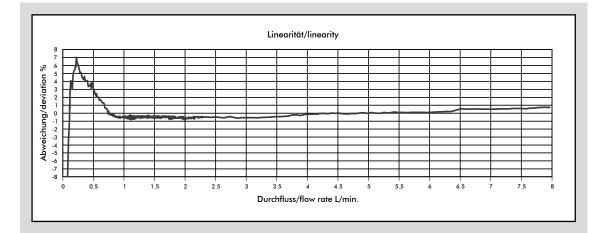
MEASUREMENT TIPS

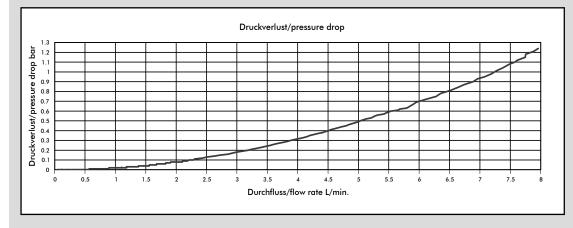
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Flow Measurement Curve FHK Ø4.00mm (#937-1540/TL51)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
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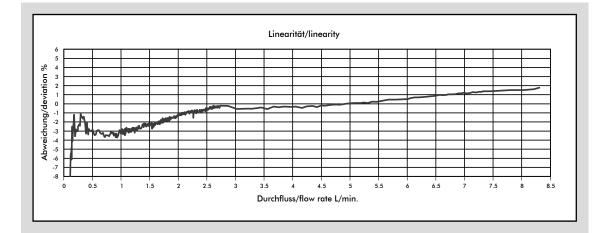
MEASUREMENT TIPS

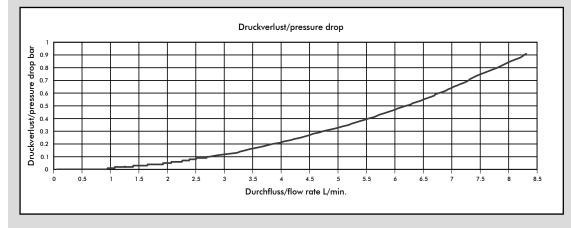
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Flow Measurement Curve FHK Ø5.60mm (#937-1556/TL51)





Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
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MEASUREMENT TIPS

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