



EPI PEEK chemistry Part number: 930-0201/CV01

The EPI flowmeter is specifically suitable for fluid flow rate measurement of highly viscose media such as syrup, oil or detergent concentrates. Thanks to its special design and the epicycloid wheels, the EPI flowmeter is highly precise and allows extremely accurate flow measurement with minimal pressure loss.

Specific applications: Highly viscous media, high temperatures, high flow rates with low pressure loss and good chemical resistance.

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)

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Material:

Housing: PEEK 150 GL 30 natur

Bearing pin: Aluminium oxide (Al2 03)

Nozzle: Ø 7.0mm like housing

O-ring: FPM (Viton) EPDM on request

Turbine: PEEK

Magnets NdFeB (Neodym)

(not contact with the medium)

Srew: PT-screw

(Phillips cross recessed)

Technical data:

Flow rate: 0.06 - 16 l/min Continuous operation: < 500 rpm Measuring accuracy: +/-1.0% Repetition: < +/-0.25%

Temperature range: -10°C to $+65^{\circ}\text{C}$ 14°F to 149°F

Pressure range: 10 bar at 20°C 145 psi /68°F

Mounting position: Horizontal * Nozzle size: \emptyset 7.0 mm

Viscosity range: approx. 5 - 8000 centistokes

Electrical connection ratings:

Power supply: +3.8 to +24 VDC

Consumption: <8 mA
Signal connection: Open collector NPN

Signal voltage: 0 VDC GND

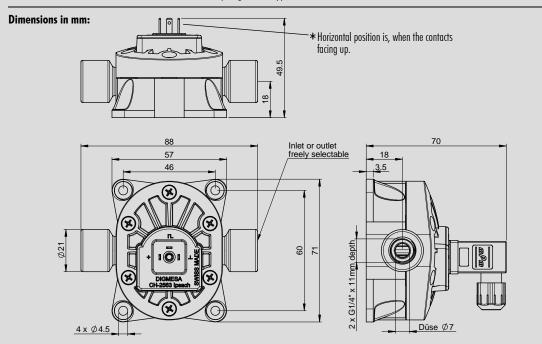
(saturation < 0.7 V)

Signal load: max. 20 mA Leakage current: max. $10 \mu A$

Connections: 3Pin- AMP 2.8 x 0.8 mm

Signal: Square-wave output

Duty Cycle: ~50%



Included in the delivery: 3-pin valve connector Item number: 941-0010/3

Änderungen im Sinne eines technischen Fortschritts behalten wir uns vor.

RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

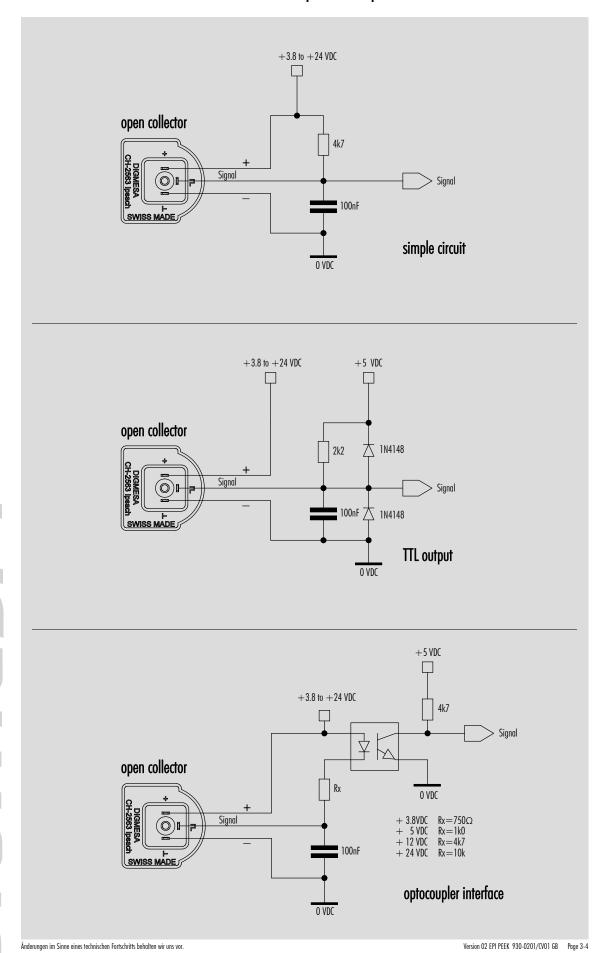
FIFCTRONIC

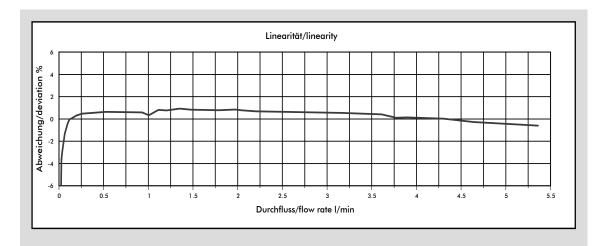
DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

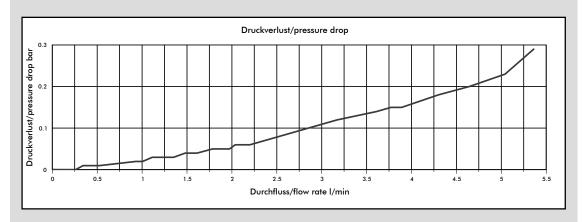
- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)
- There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

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Interface Connection: Examples Open Collector







Medium for these linearity and pressure loss curves: Cola syrup (approx. 24 centistokes).

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 7.00 mm	462	2.1	0.06	5.35	0.29

The values specified must be considered as approximate values.

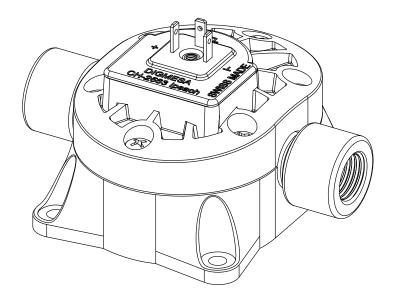
The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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EPI PEEK

Part number: 930-0201/V01

The EPI flowmeter is specifically suitable for fluid flow rate measurement of highly viscose media such as syrup, oil or detergent concentrates. Thanks to its special design and the epicycloid wheels, the EPI flowmeter is highly precise and allows extremely accurate flow measurement with minimal pressure loss.

Specific applications: Highly viscous media, high temperatures, high flow rates with low pressure loss and good chemical resistance.

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:

Housing: PEEK 150 GL 30 natur

Bearing pin: Inox 1.4435

Aluminium oxide on request

Nozzle: Ø 7.0mm like housing

O-ring: FPM (Viton)

EPDM on request

Turbine: PEEK

Magnets NdFeB (Neodym)

(not contact with the medium)

Srew: PT-screv

(Phillips cross recessed)

Technical data:

Flow rate: 0.06 - 16 l/min

Continuous operation: < 500 rpm

Measuring accuracy: +/-1.0%Repetition: <+/-0.25%

T 1000 . 150

Temperature range: -10°C to $+65^{\circ}\text{C}$ 14°F to 149°F

Pressure range: 10 bar at 20°C

145 psi /68°F

Mounting position: Horizontal *

Nozzle size: Ø 7.0 mm

Viscosity range: approx. 5 - 8000 centistokes

Electrical connection ratings:

Power supply: +3.8 to +24 VDC

Consumption: <8 mA

Signal connection: Open collector NPN

Signal voltage: 0 VDC GND

(saturation < 0.7 V)

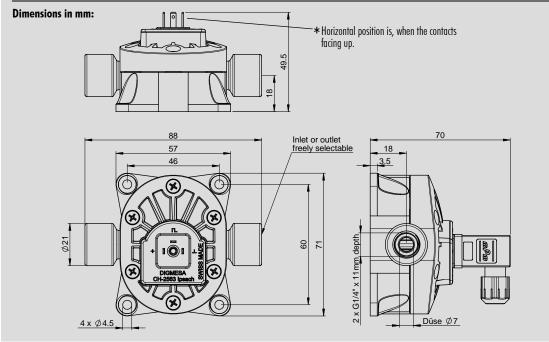
Signal load: max. 20 mA

Leakage current: max. 10 μ A

Connections: 3Pin- AMP 2.8 x 0.8 mm

Signal: Square-wave output

Duty Cycle: ~50%





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RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

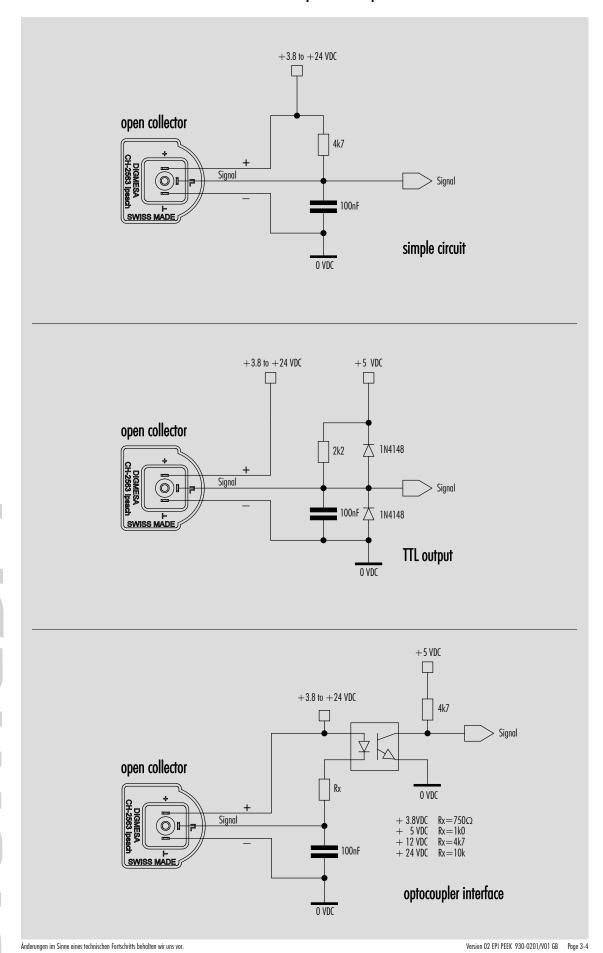
FIFCTRONIC

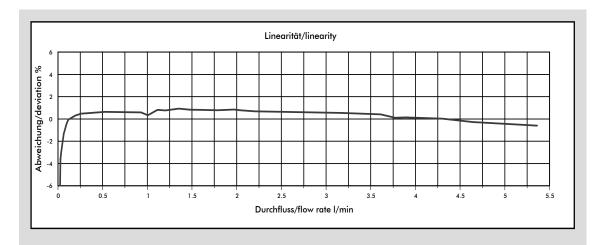
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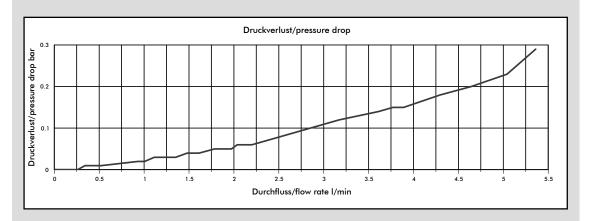
- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)
- ullet There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

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Interface Connection: Examples Open Collector







Medium for these linearity and pressure loss curves: Cola syrup (approx. 24 centistokes).

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 7.00 mm	462	2.1	0.06	5.35	0.29

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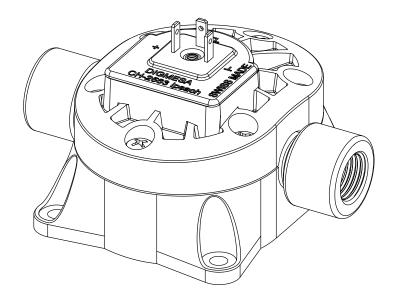
The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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EPI Arnite Part number: 930-0501/V01

The EPI flowmeter is specifically suitable for fluid flow rate measurement of highly viscose media such as syrup, oil or detergent concentrates. Thanks to its special design and the epicycloid wheels, the EPI flowmeter is highly precise and allows extremely accurate flow measurement with minimal pressure loss.

Specific applications: Highly viscous media, high temperatures, high flow rates with low pressure loss and good chemical resistance.

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(Cons.ed 1.2) EN55014-2:97 + A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:

Housing: PBT 35% GF (Arnite)

Bearing pin: Inox 1.4435

Aluminium oxide on request

Ø 7.0mm like housing Nozzle:

0-ring: FPM (Viton)

EPDM on request

Turbine: PEEK

NdFeB (Neodym) Magnets

(not contact with the medium)

Srew:

(Phillips cross recessed)

Technical data:

Flow rate: 0.06 - 16 l/min

Continuous operation: < 500 rpm Measuring accuracy: \pm /- 1.0%

Repetition: < +/- 0.25%

 -10° C to $+65^{\circ}$ C Temperature range:

14°F to 149°F

Pressure range: 10 bar at 20°C

145 psi /68°F

Mounting position: Horizontal *

Nozzle size:

Ø 7.0 mm Viscosity range: approx. 5 - 8000 centistokes

Electrical connection ratings:

Power supply: +3.8 to +24 VDC

Consumption: $< 8 \, \text{mA}$

Signal connection: Open collector NPN

O VDC GND Signal voltage:

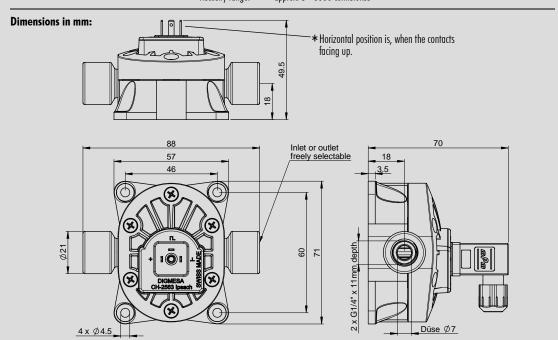
(saturation < 0.7 V)

Signal load: max. 20 mA

Leakage current: max. $10 \mu A$

Connections: 3Pin- AMP 2.8 x 0.8 mm Signal: Square-wave output

Duty Cycle: ~50%





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RESISTANCE

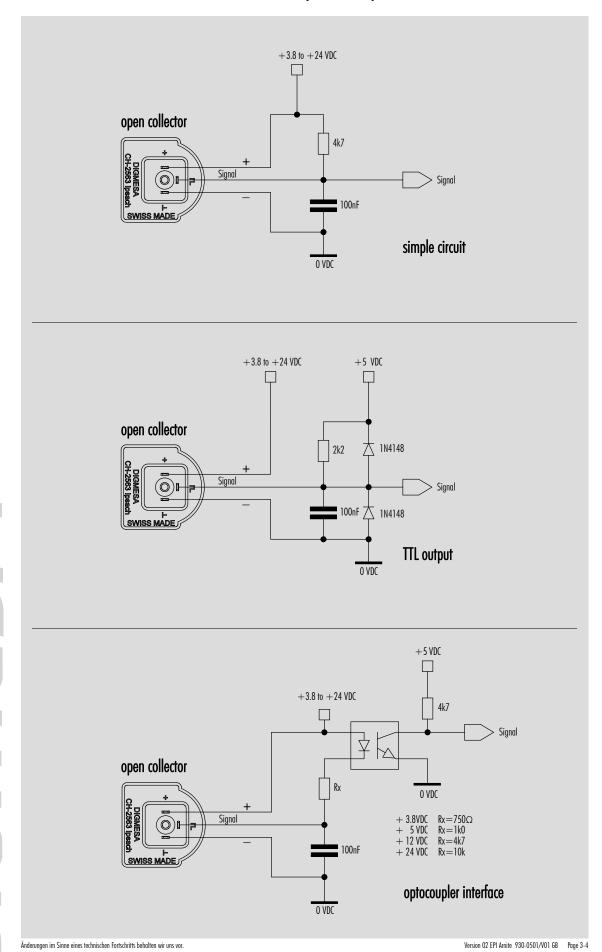
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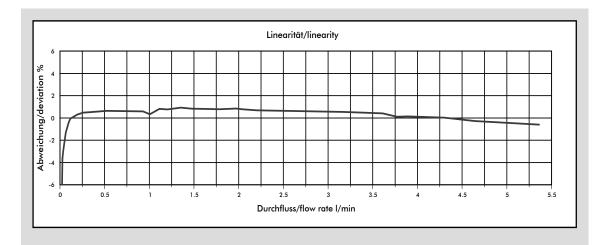
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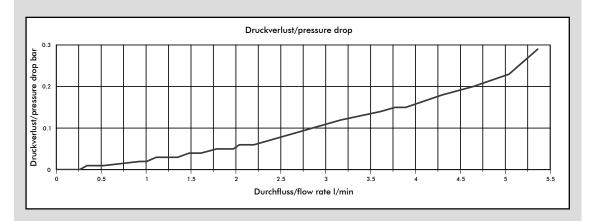
- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actu-
- ullet There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

Version 02 FPI Arnite 930-0501/V01 GR

Interface Connection: Examples Open Collector







Medium for these linearity and pressure loss curves: Cola syrup (approx. 24 centistokes).

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 7.00 mm	462	2.1	0.06	5.35	0.29

The values specified must be considered as approximate values.

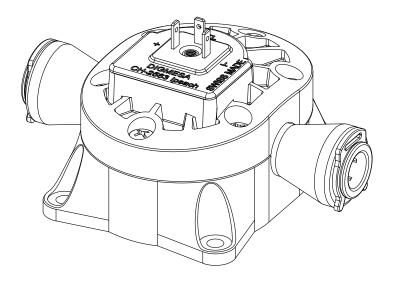
The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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EPI Arnite John Guest 3/8" Part number: 930-0502/V01

The EPI flowmeter is specifically suitable for fluid flow rate measurement of highly viscose media such as syrup, oil or detergent concentrates. Thanks to its special design and the epicycloid wheels, the EPI flowmeter is highly precise and allows extremely accurate flow measurement with minimal pressure loss.

Specific applications: Highly viscous media, high temperatures, high flow rates with low pressure loss and good chemical resistance. Hose diameters 3/8" (9.5mm) can be directly connected.

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01 + A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(Cons.ed 1.2) EN55014-2:97 + A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:

Turbine:

Housing: PBT 35% GF (Arnite)

Bearing pin: Inox 1.4435

Aluminium oxide on request

Ø 7.0mm like housing Nozzle:

0-ring: FPM (Viton)

EPDM on request

PEEK NdFeB (Neodym) Magnets

(not contact with the medium)

Srew:

(Phillips cross recessed)

Technical data:

Pressure range:

Flow rate: 0.06 - 16 l/min Continuous operation: < 500 rpm Measuring accuracy: \pm /- 1.0%

Repetition: < +/- 0.25%

as shown on page 3 Temperature range:

Mounting position: Horizontal *

Ø 7.0 mm Nozzle size:

Viscosity range: approx. 5 - 8000 centistokes

as shown on page 3

Electrical connection ratings:

Power supply: +3.8 to +24 VDC

Consumption: $< 8 \, \text{mA}$

Signal connection: Open collector NPN

O VDC GND Signal voltage:

(saturation < 0.7 V)

Signal load: max. 20 mA

Leakage current: max. $10 \mu A$

Connections: 3Pin- AMP 2.8 x 0.8 mm

Signal: Square-wave output

Duty Cycle: ~50%

Dimensions in mm: *Horizontal position is, when the contacts facing up. Inlet or outlet freely selectable 18 2 x Ø 3/8" (9.5mm) Düse Ø7 4 x Ø4.5 The two red safety clips supplied must be refitted once the hose has been attached!



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RESISTANCE

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DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)
- There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

Version 02 FPI Arnite John Guest 3/8" 930-0502/V01 GR

Technical Specification

Working Pressure and Temperature Range

Super Speedfit fittings are suitable for the following pressures and temperatures.

Temp.	Pressure			
	5/32" - 5/16"	3/8" -1/2"		
	4mm - 8mm	10mm - 22mm		
Air				
- 20°C	16 Bar	10 Bar		
Potable Liquids and Air				
and Air				
+1°C	16 Bar	10 Bar		
	16 Bar 16 Bar	10 Bar 10 Bar		

Also suitable for vacuum

Depending on the tube used, under certain conditions fittings may be used at higher pressures and temperatures. Please refer to our Customer Services Department for guidance. Note 1 Bar = 14.5 PSIG.

Tube Types

Plastic Tube - Polyethylene, nylon and polyurethane conforming to the tolerances shown below. For soft tubing or thin wall tube we recommend the use of tube inserts

Braided Tube - Use of Tube to Hose Stems listed on pages 5 and 12 is essential when using tube. Use of clamps to retain braided tube on barbs is

Metal Tube (soft) - Brass, copper or mild steel conforming to the tolerances

Metal Tube (hard) - We do not recommend Super Speedfit fittings for hard metal or chromium plated tubes

For stainless steel and other polished metal tubes we recommend the use of Superseal fittings. These are shown on page 9 of this brochure. It is essential that outside diameters be free from score marks and that the tube be deburred before inserting the fitting.

Tube Tolerances

Super Speedfit fittings are offered for tubes with outside diameters to the following tolerances.

Size (inches)	5/32 - 3/16	1/4 - 1/2	
Tolerance (inches)	+0.001 / -0.003	+0.001 / -0.004	
Size (mm)	4mm - 5mm	6mm - 22mm	
Tolerance (mm)	+0.05 / -0.07	+0.05 / -0.10	

Installation and System Testing

Fittings and tube should be kept clean and undamaged before use. All tube and fittings installations must be pressure tested after installation to ensure system integrity before handing over to the final user. See also "How to make a connection"

1/4 Turn Valves

These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position. DO NOT USE THESE VALVES: In a partially open position to control flow; to provide a permanent termination; without tubing ass or plugged (or threaded connections sealed, or as a tap or "faucet"

Chemicals

For use with chemicals or other potentially aggressive liquids, please refer to our Customer Services Department.

Super Speedfit fittings are not recommended for use with explosive gases, petroleum spirits, and other fuels or for central heating systems.

Collet Covers

Are available as additional security against removal of the tube or to provide a simple means of colour coding. The cover is offered in a range of six colours. Please see page 26 of this brochure.

Collet Covers

Are available as additional security against removal of the tube or to provide a simple means of colour coding. The cover is offered in a range of sixcolours. Please see page 26 of this brochure.

Food Quality \(\sqrt{\figure} \) All the fittings in the brochure are produced in Food and Drug Administration (FDA) approved materials and are therefore recommended for food quality

Maximum Torque Values for

Plastic Threads BSP, BSPT & NPT.

Plastic threads are not generally as strong as brass threads. Customers and end users should be aware of this when choosing products for their applications. Overtightening of plastic threads will cause undue stress and eventual cracking and leakage. The maximum torque figures for BSP and BSPT threads used on John Guest fittings in mating threads conforming to the relevant BS or International thread standards are shown below.

	Threads			
	1/8 - 1/4	3/8 - 1/2	3/4	
Max. Torque	1.5Nm	3.0Nm	4.0Nm	

John Guest recommend OEM customers to consider replacing threaded ports with the more modern Cartridge Systems

It is recommended that all installations are checked prior to use to determine that a seal has been made

Maintenance and Replacement Intervals

John Guest products generally require little maintenance but as a minimum we recommend routine visual inspection. Frequency of visual inspection will depend on severity of application and risk of failure. If after visual inspection John Guest products appear damaged, cracked, charred, discoloured, heat distorted or corroded they should be replaced. Any product that is or appears to be leaking should be replaced.

Product life is affected by the severity of the application, the hostility of the working environment and contact with aggressive chemicals or liquids. It is therefore important that specific replacement intervals be considered by specifiers/users/customers based on previous service life or when failure could result in unacceptable downtime, damage or injury risk

Cleaners and Sanitising of Acetal Fittings
The external surfaces of John Guest products must not come into contact with oxidising or acidic cleaners and sanitising agents, for example (but not limited to) those below pH 4, high in sodium hypochlorite level (bleach) or containing hydrogen peroxide. Our plastic material suppliers recommend ECOLAB Oasis 133 as a suitable cleaner for the external surfaces of acetal products manufactured by John Guest.

Several different methods exist for sanitising the internal surfaces of fluid systems, including sodium hypochlorite, hydrogen peroxide, chlorine dioxide or ozone. It is entirely the responsibility of the end user to determine if the chosen method is suitable for use with John Guest products over the planned working life of the system. However, to avoid unnecessary early failure, John Guest requires that the disinfection solution must be immediately flushed out at all draw off points with fresh, wholesome water at the end of the disinfection period. The solution must not be left in the system. Disinfection solutions must only come into contact with the internal (fluid carrying) surfaces of the system. If any other surfaces of a fitting come into contact with disinfection solution the whole fitting must be replaced immediately. Details of which products are made from Acetal are shown in our catalogues but generally John Guest products incorporating Acetal are designated by the part number prefix PI, PM, CI, CM and RM. Polypropylene fittings offer greater resistance to aggressive chemicals than Acetal fittings. Polypropylene does not have the same mechanical properties as Acetal and John Guest polypropylene fittings are generally designated by the part number prefix PP or PPM.

Side Loads

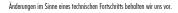
Fittings should not be subject to excessive side loads and they should not be used as support brackets. Tubing and fittings should be adequately supported to prevent excessive side loading.

Warranty

Whilst we give a warranty against defects in manufacture or materials, it is the responsibility of the specifier to ensure that fittings and related products are suitable for their application. The installation must be carried out correctly in accordance with our recommendations, complying with recognised codes of practice and relevant national standards, and be properly maintained. Please refer to our terms and conditions of sale

www.johnguest.com

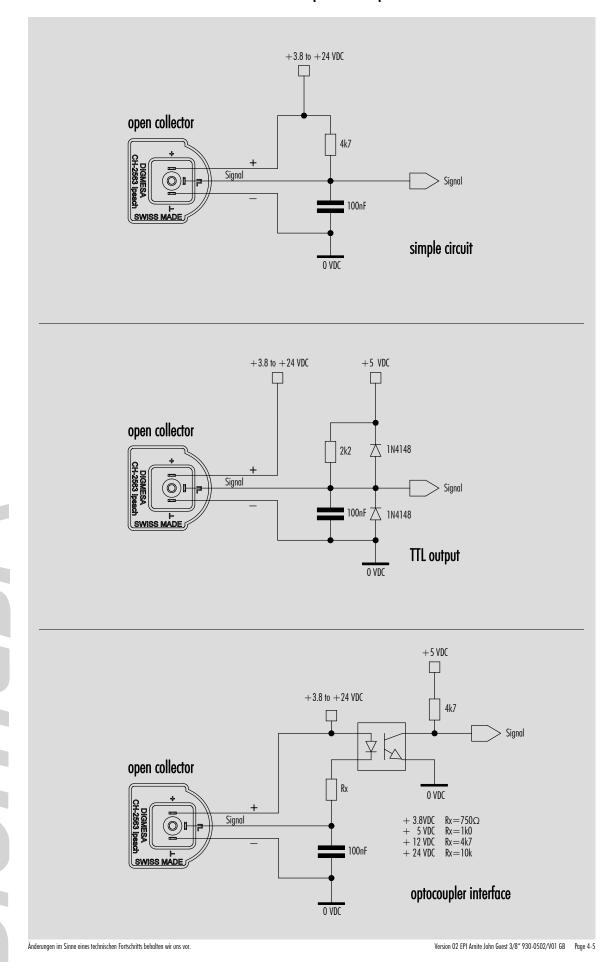
Secures the collet in its position to prevent an accidental disconnection of the tube.

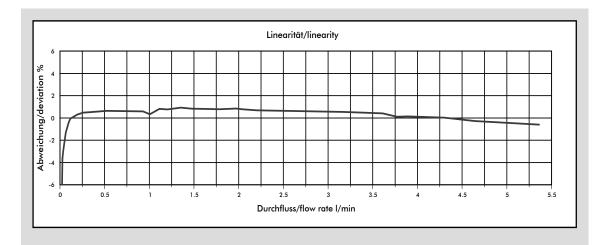


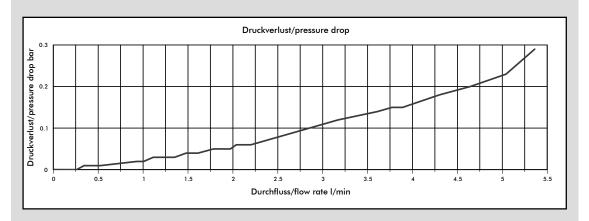


Version 02 FPI Arnite John Guest 3/8" 930-0502/V01 GR Prine 3-5

Interface Connection: Examples Open Collector







Medium for these linearity and pressure loss curves: Cola syrup (approx. 24 centistokes).

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 7.00 mm	462	2.1	0.06	5.35	0.29

The values specified must be considered as approximate values.

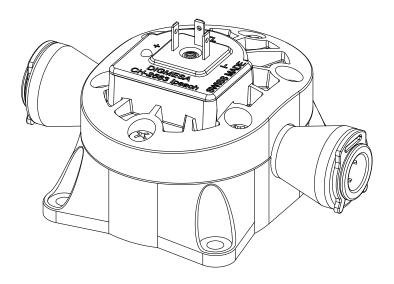
The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
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EPI Arnite John Guest 3/8" LED Part number: 930-0502/V54

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The EPI flowmeter is specifically suitable for fluid flow rate measurement of highly viscose media such as syrup, oil or detergent concentrates. Thanks to its special design and the epicycloid wheels, the EPI flowmeter is highly precise and allows extremely accurate flow measurement with minimal pressure loss.

Specific applications: Highly viscous media, high temperatures, high flow rates with low pressure loss and good chemical resistance. Hose diameters 3/8" (9.5mm) can be directly connected.

Pulse detection by incorporated green LED in the cover (lights once per pulse).

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:

Housing: PBT 35% GF (Arnite)

Bearing pin: Inox 1.4435

Aluminium oxide on request

Nozzle: Ø 7.0mm like housing

O-ring: FPM (Viton)

EPDM on request

Turbine: PEEK

Magnets NdFeB (Neodym)

(not contact with the medium)

Srew: PT-screv

(Phillips cross recessed)

Technical data:

Flow rate: 0.06 - 16 l/minContinuous operation: < 500 rpmMeasuring accuracy: +/-1.0%Repetition: < +/-0.25%Temperature range: as shown on page 3

Pressure range: as shown on page 3

Mounting position: Horizontal *

Nozzle size: Ø 7.0 mm

Viscosity range: approx. 5 - 8000 centistokes

Electrical connection ratings:

Power supply: 4.5—24 VDC

Consumption: < 20.1 mA

Signal connection: Pull-up R1.8K, NPN

Signal voltage: 0 VDC GND

(Sättigung < 0.7 V)

Signal load: max. 20 mA Leakage current: max. 10 μ A

Connections: 3Pin- AMP 2.8 x 0.8 mm Signal: Rechteck-Ausgang

Duty Cycle: ~50%

Included in the delivery: 3-pin valve connector Item number: 941-0010/3

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RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

FIFCTRONIC

DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)
- ullet There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

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Technical Specification

Working Pressure and Temperature Range

Super Speedfit fittings are suitable for the following pressures and temperatures.

Temp.	Pressure			
	5/32" - 5/16"	3/8" -1/2"		
	4mm - 8mm	10mm - 22mm		
Air				
- 20°C	16 Bar	10 Bar		
Potable Liquids and Air				
and Air				
+1°C	16 Bar	10 Bar		
	16 Bar 16 Bar	10 Bar 10 Bar		

Also suitable for vacuum

Depending on the tube used, under certain conditions fittings may be used at higher pressures and temperatures. Please refer to our Customer Services Department for guidance. Note 1 Bar = 14.5 PSIG.

Tube Types

Plastic Tube - Polyethylene, nylon and polyurethane conforming to the tolerances shown below. For soft tubing or thin wall tube we recommend the use of tube inserts

Braided Tube - Use of Tube to Hose Stems listed on pages 5 and 12 is essential when using tube. Use of clamps to retain braided tube on barbs is

Metal Tube (soft) - Brass, copper or mild steel conforming to the tolerances

Metal Tube (hard) - We do not recommend Super Speedfit fittings for hard metal or chromium plated tubes

For stainless steel and other polished metal tubes we recommend the use of Superseal fittings. These are shown on page 9 of this brochure. It is essential that outside diameters be free from score marks and that the tube be deburred before inserting the fitting.

Tube Tolerances

Super Speedfit fittings are offered for tubes with outside diameters to the following tolerances.

Size (inches)	5/32 - 3/16	1/4 - 1/2
Tolerance (inches)	+0.001 / -0.003	+0.001 / -0.004
Size (mm)	4mm - 5mm	6mm - 22mm
Tolerance (mm)	+0.05 / -0.07	+0.05 / -0.10

Installation and System Testing

Fittings and tube should be kept clean and undamaged before use. All tube and fittings installations must be pressure tested after installation to ensure system integrity before handing over to the final user. See also "How to make a connection"

1/4 Turn Valves

These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position. DO NOT USE THESE VALVES: In a partially open position to control flow; to provide a permanent termination; without tubing assembled or plugged (or threaded connections sealed, or as a tap or "faucet"

Chemicals

For use with chemicals or other potentially aggressive liquids, please refer to our Customer Services Department.

Super Speedfit fittings are not recommended for use with explosive gases, petroleum spirits, and other fuels or for central heating systems.

Collet Covers

Are available as additional security against removal of the tube or to provide a simple means of colour coding. The cover is offered in a range of six colours. Please see page 26 of this brochure.

Collet Covers

Are available as additional security against removal of the tube or to provide a simple means of colour coding. The cover is offered in a range of sixcolours. Please see page 26 of this brochure.

Food Quality \(\sqrt{\figure} \) All the fittings in the brochure are produced in Food and Drug Administration (FDA) approved materials and are therefore recommended for food quality

Maximum Torque Values for

Plastic Threads BSP, BSPT & NPT.

Plastic threads are not generally as strong as brass threads. Customers and end users should be aware of this when choosing products for their applications. Overtightening of plastic threads will cause undue stress and eventual cracking and leakage. The maximum torque figures for BSP and BSPT threads used on John Guest fittings in mating threads conforming to the relevant BS or International thread standards are shown below.

	Threads			
	3/4			
Max. Torque	1.5Nm	3.0Nm	4.0Nm	

John Guest recommend OEM customers to consider replacing threaded ports with the more modern Cartridge Systems

It is recommended that all installations are checked prior to use to determine that a seal has been made

Maintenance and Replacement Intervals

John Guest products generally require little maintenance but as a minimum we recommend routine visual inspection. Frequency of visual inspection will depend on severity of application and risk of failure. If after visual inspection John Guest products appear damaged, cracked, charred, discoloured, heat distorted or corroded they should be replaced. Any product that is or appears to be leaking should be replaced.

Product life is affected by the severity of the application, the hostility of the working environment and contact with aggressive chemicals or liquids. It is therefore important that specific replacement intervals be considered by specifiers/users/customers based on previous service life or when failure could result in unacceptable downtime, damage or injury risk

Cleaners and Sanitising of Acetal Fittings
The external surfaces of John Guest products must not come into contact with oxidising or acidic cleaners and sanitising agents, for example (but not limited to) those below pH 4, high in sodium hypochlorite level (bleach) or containing hydrogen peroxide. Our plastic material suppliers recommend ECOLAB Oasis 133 as a suitable cleaner for the external surfaces of acetal products manufactured by John Guest.

Several different methods exist for sanitising the internal surfaces of fluid systems, including sodium hypochlorite, hydrogen peroxide, chlorine dioxide or ozone. It is entirely the responsibility of the end user to determine if the chosen method is suitable for use with John Guest products over the planned working life of the system. However, to avoid unnecessary early failure, John Guest requires that the disinfection solution must be immediately flushed out at all draw off points with fresh, wholesome water at the end of the disinfection period. The solution must not be left in the system. Disinfection solutions must only come into contact with the internal (fluid carrying) surfaces of the system. If any other surfaces of a fitting come into contact with disinfection solution the whole fitting must be replaced immediately. Details of which products are made from Acetal are shown in our catalogues but generally John Guest products incorporating Acetal are designated by the part number prefix PI, PM, CI, CM and RM. Polypropylene fittings offer greater resistance to aggressive chemicals than Acetal fittings. Polypropylene does not have the same mechanical properties as Acetal and John Guest polypropylene fittings are generally designated by the part number prefix PP or PPM.

Side Loads

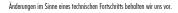
Fittings should not be subject to excessive side loads and they should not be used as support brackets. Tubing and fittings should be adequately supported to prevent excessive side loading.

Warranty

Whilst we give a warranty against defects in manufacture or materials, it is the responsibility of the specifier to ensure that fittings and related products are suitable for their application. The installation must be carried out correctly in accordance with our recommendations, complying with recognised codes of practice and relevant national standards, and be properly maintained. Please refer to our terms and conditions of sale

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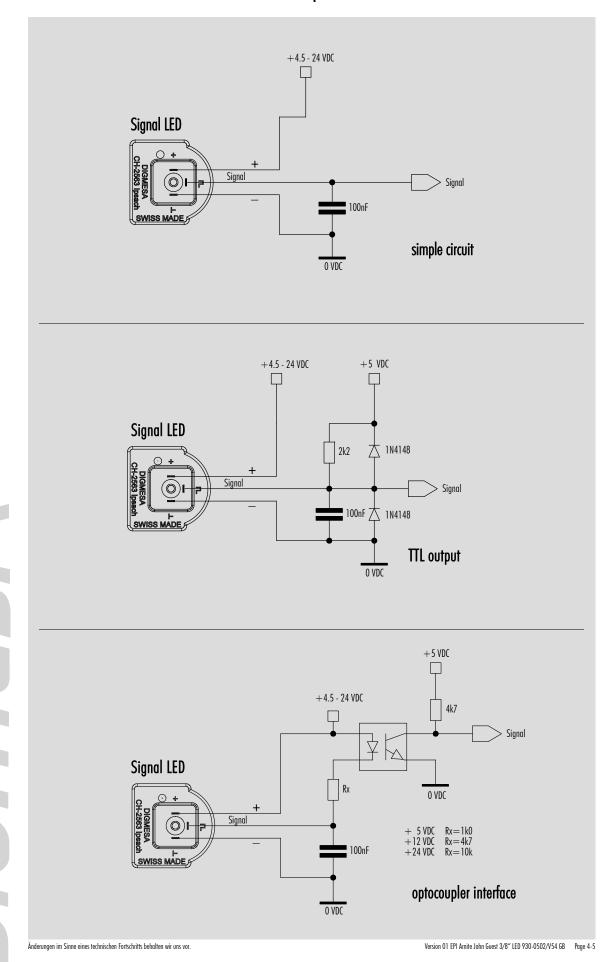
Secures the collet in its position to prevent an accidental disconnection of the tube.

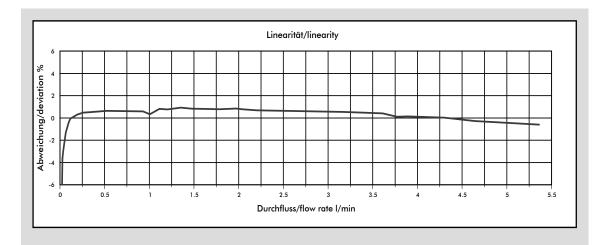


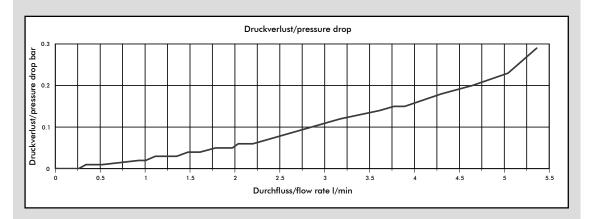


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Interface Connection: Examples with LED







Medium for these linearity and pressure loss curves: Cola syrup (approx. 24 centistokes).

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 7.00 mm	462	2.1	0.06	5.35	0.29

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- $\bullet \;\;$ Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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