## Flow switches for liquids

## Function

Flow control of corrosive liquids, sea water and normal liquids (depending on model).
Signalling of lack or excessive decrease in flow rate (safety switch).
Made of brass, suitable for normal liquids, and Aisi 316L stainless steel, suitable for sea water and corrosive liquids.

## Applications

For use in piping of industrial plants:

- heating and air-conditioning systems;
- refrigeration systems;
- fire protection systems;
- heat pumps;
- oil control equipment;


RIVI05


RIVIIO

- lubrication circuits.

| Type | Pipeline $\emptyset$ | Max. pressure Bar | Normal fluids (brass body) | Corrosive fluids (AISI 316L stainless steel body) | With 'T' fitting | Protection | Flow rate table |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| RIV105 | 1...8" | 11 | - |  |  | IP65 | 1 |
| RIV110 | $1 . . .8{ }^{\prime \prime}$ | 30 |  | - |  | IP65 | 1 |
| Accessory | DBZ-09 - Aisi 316L stainless steel vanes for liquid flow switch |  |  |  |  |  |  |

।" NPT connection

## Technical specifications

| Contacts: | dust-proof microswitch, changeover contacts (n.c./n.0.) |
| :--- | :--- | :--- |
| Contact rating: | $24 \ldots 250$ Vac $15(8) \mathrm{A}$ |
| Operation: | $-40 \ldots+85^{\circ} \mathrm{C} \mathrm{10} \mathrm{\ldots ..90} \mathrm{\%} \mathrm{r.h}. \mathrm{(without} \mathrm{condensation)}$ |
| Fluid temp: | $-40 \ldots+120^{\circ} \mathrm{C}$ |
| Max. pressure: | $11 \ldots$ bar (SF2: 30 bar) |
| Connection: | see flow rate table |
| Body: | see table above |
| Vane: | stainless steel AISI 316L |
| Container: | ABS base, transparent PC lid |
| Storage: | $-40 \ldots+85^{\circ} \mathrm{C}<95 \%$ r.h. |
| Protection: | IP65, class I |
| Dimensions: | $140 \times 62 \times 65 \mathrm{~mm}$ |
| Weight: | 950 g |

## Installation

The flow switch can be mounted in any position away from elbows or constrictions and with the arrow pointing in the direction of flow. For installations on vertical pipes, the device must be readjusted to compensate for the weight of the paddle. If the unit is mounted downwards, attention must be paid to any deposits that may form. The unit must be mounted in a straight section of pipe without filters, valves, etc., at least 5 times as long as its diameter, both upstream and downstream.

## Electrical connections

Valid scheme in the presence of flow


TERRA
fig. I Screw for flow rate adjustment


Connect to the red and white contact of the microswitch (fig. I). The red-white contact opens when the flow drops below the set value.
When there is no flow, the red-blue contact closes and can be used as an alarm or signalling contact.

## Note

The flow switch is calibrated at the factory with reference to the minimum cut-off value. To increase this value, turn the adjustment screw clockwise. The cut-off value must be >= the minimum flow required to guarantee the protection of the system. With devices without T-piece, 4 vanes are supplied (see vane drawing), which must be cut according to the pipework. All units with T -piece can be supplied on request.

## Attention

If the device is used as a minimum flow controller, an additional control device must be placed downstream to activate the alarm condition.

## Overall dimensions (mm)



## 1- H2O flow rate table RIV105/RIV110

| $\begin{gathered} \text { Pipeline } \\ \varnothing \end{gathered}$ | Qmax. m3/h recommended | Min. adj. m3/h outlet (connection) | Max. adj. m3/h outlet (connection) |
| :---: | :---: | :---: | :---: |
| 1" | 3,6 | 0,6 (1,0) | 2,0 (2,1) |
| $11 / 4$ " | 6,0 | 0,8 (1,3) | 2,8 (3,0) |
| 11/2" | 9,0 | 1,1 (1,7) | 3,7 (4,0) |
| 2 " | 15,0 | 2,2 (3,1) | 5,7 (6,1) |
| $21 / 2^{\prime \prime}$ | 24,0 | 2,7 (4,0) | 6,5 (7,0) |
| 3 " | 36,0 | 4,3 (6,2) | 10,7 (11,4) |
| 4" | 60,0 | 11,4 (14,7) | 27,7 (29,0) |
| 4" Z | 60,0 | 6,1 $(8,0)$ | 17,3 (18,4) |
| 5 " | 94,0 | 22,9 (28,4) | 53,3 (55,6) |
| 5" Z | 94,0 | 9,3 (12,9) | 25,2 (26,8) |
| 6 " | 120,0 | 35,9 (43,1) | 81,7 (85,1) |
| 6" Z | 120,0 | 12,3 (16,8) | 30,6 (32,7) |
| 8" | 240,0 | 72,6 (85,1) | 165,7 (172,5) |
| 8" Z | 240,0 | $38,6(46,5)$ | 90,8 (94,2) |

For models with the ' $Z$ ' addition, the longer vane must be used to obtain the values given in the table. Pressure drop at maximum flow rate (Qmax): 0.08 bar

Installation instructions


Palettes


Palettes

| $1 "$ | 1 |
| :---: | :---: |
| $11 / 4^{\prime \prime}$ | 1 |
| $11 / 2^{\prime \prime}$ | 1 |
| $2 "$ | $1+2$ |
| $21 / 2^{\prime \prime}$ | $1+2$ |
| $3^{\prime \prime}$ | $1+2+3$ |
| $4 \prime$ | $1+2+3$ |
| $4 " Z$ | $1+2+3+4$ |
| $5^{\prime \prime}$ | $1+2+3$ |
| $5^{\prime \prime} Z$ | $1+2+3+4$ |
| $6^{\prime \prime}$ | $1+2+3$ |
| $6^{\prime \prime} Z$ | $1+2+3+4$ |
| $8^{\prime \prime}$ | $1+2+3$ |
| $8^{\prime \prime} Z$ | $1+2+3+4$ |

